

Video LIDT detection & damage analysis technique “in-situ”

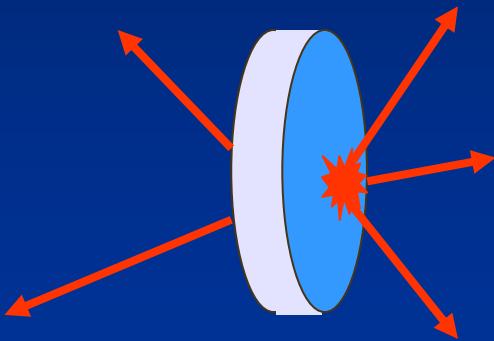
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Responsible person: Marco Jupé
Head of department: Detlev Ristau

Hannover
2003

For understanding 😊

SPECIMEN



LASER



Purpose of the work

In-situ video detection and analysis
set-up for “1 on 1” and “S on 1”
LIDT-measurements
at low repetition rates

The procedure

Conventional “1 on 1” LIDT test procedure:

Sample surface
before laser shot



Sample surface
after laser shot

Laser shot

offline
Analysis

No visual
changes

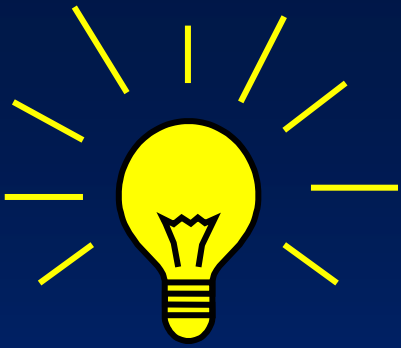


Not damaged

Visual
surface
changes



Damaged



The main idea

Picture of the
specimen surface
before laser shot

“ - ”

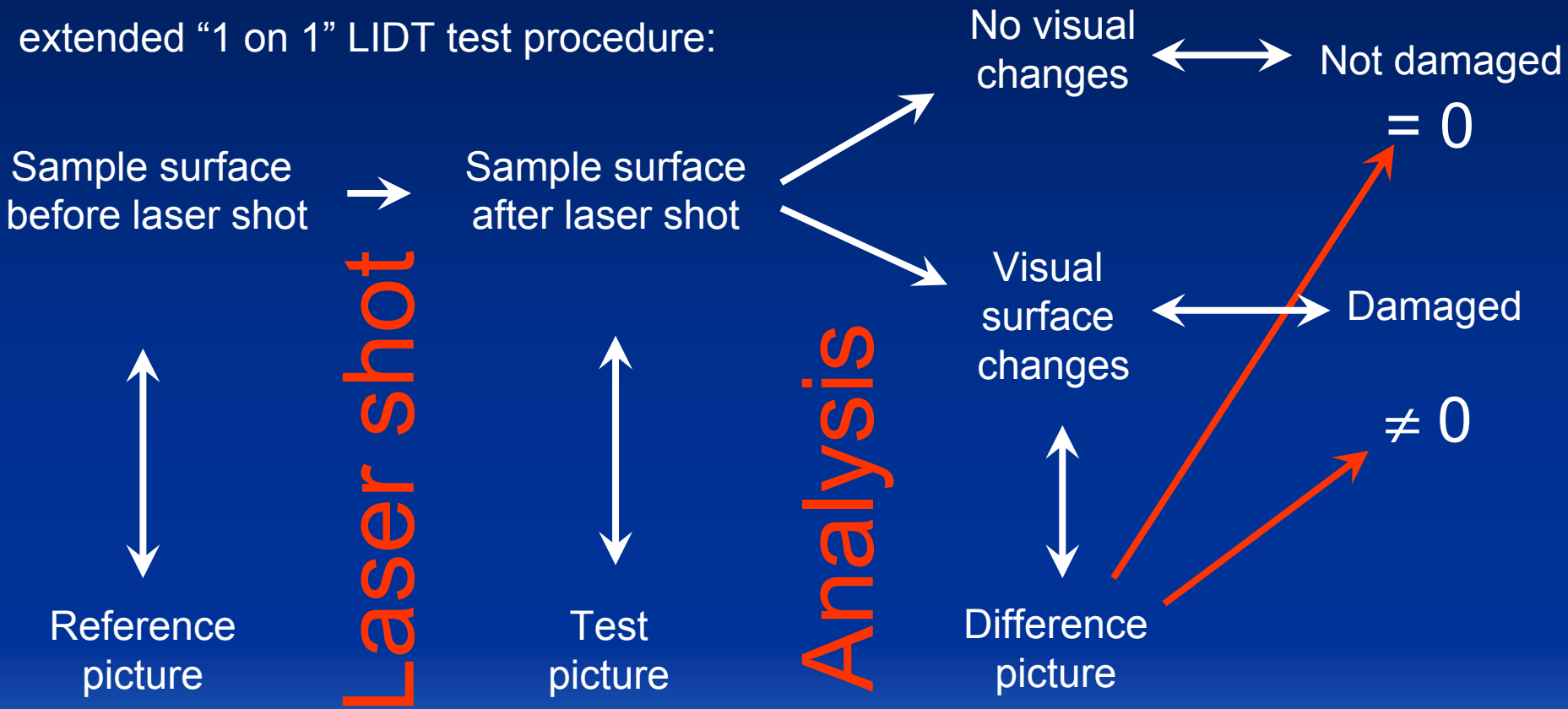
Picture of the
specimen surface
after laser shot

“ = ”



The procedure

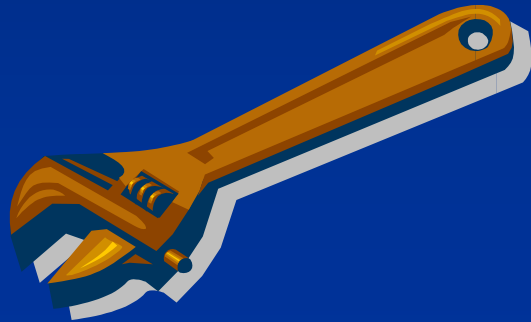
extended "1 on 1" LIDT test procedure:



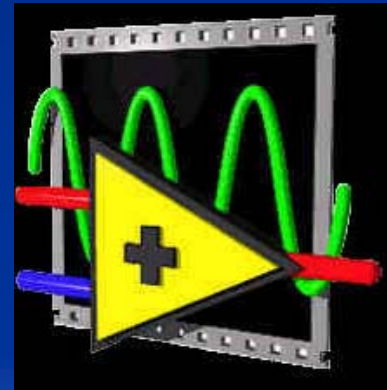
Know how 😊



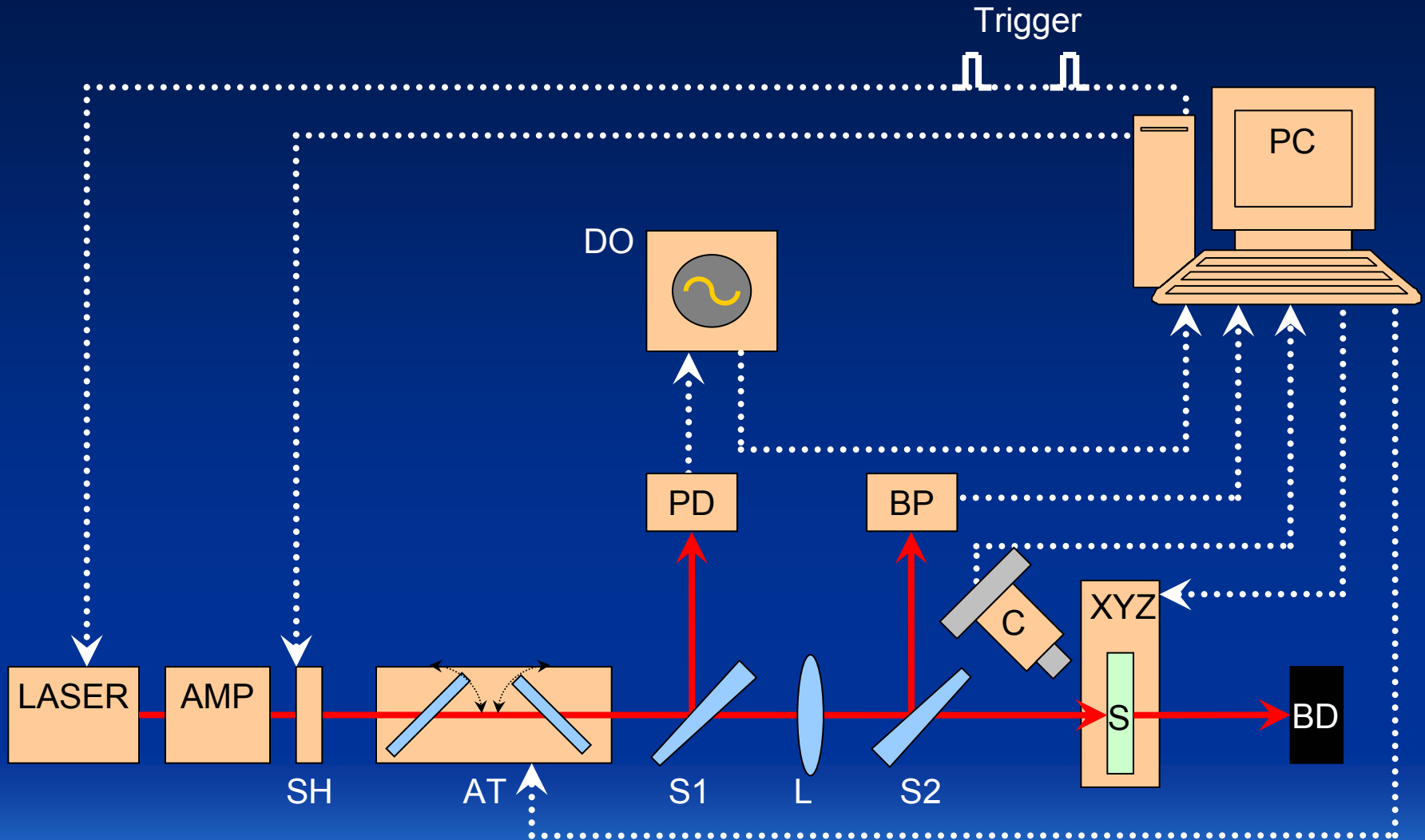
“Hardware”



“Software”

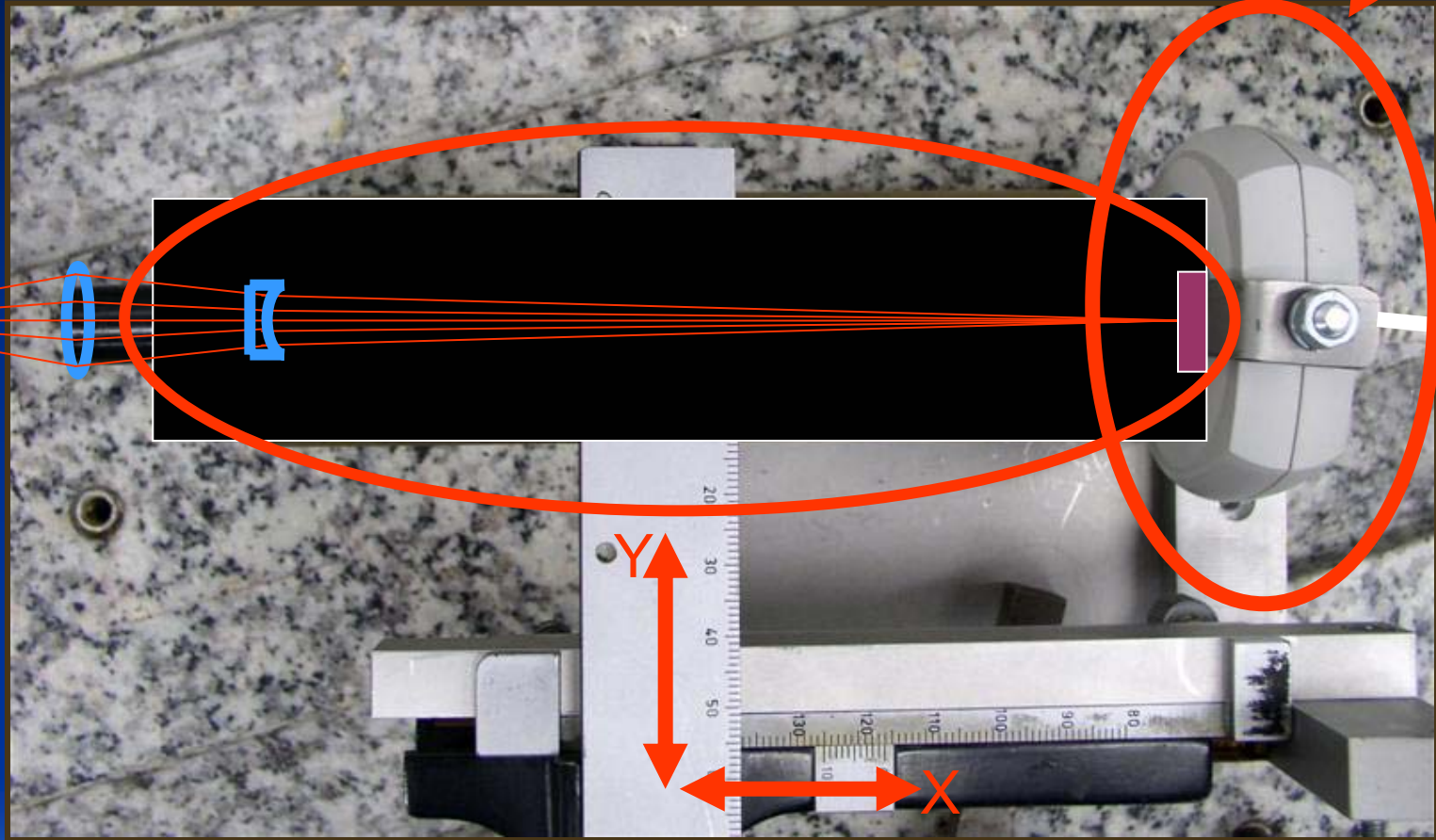


Experimental set-up



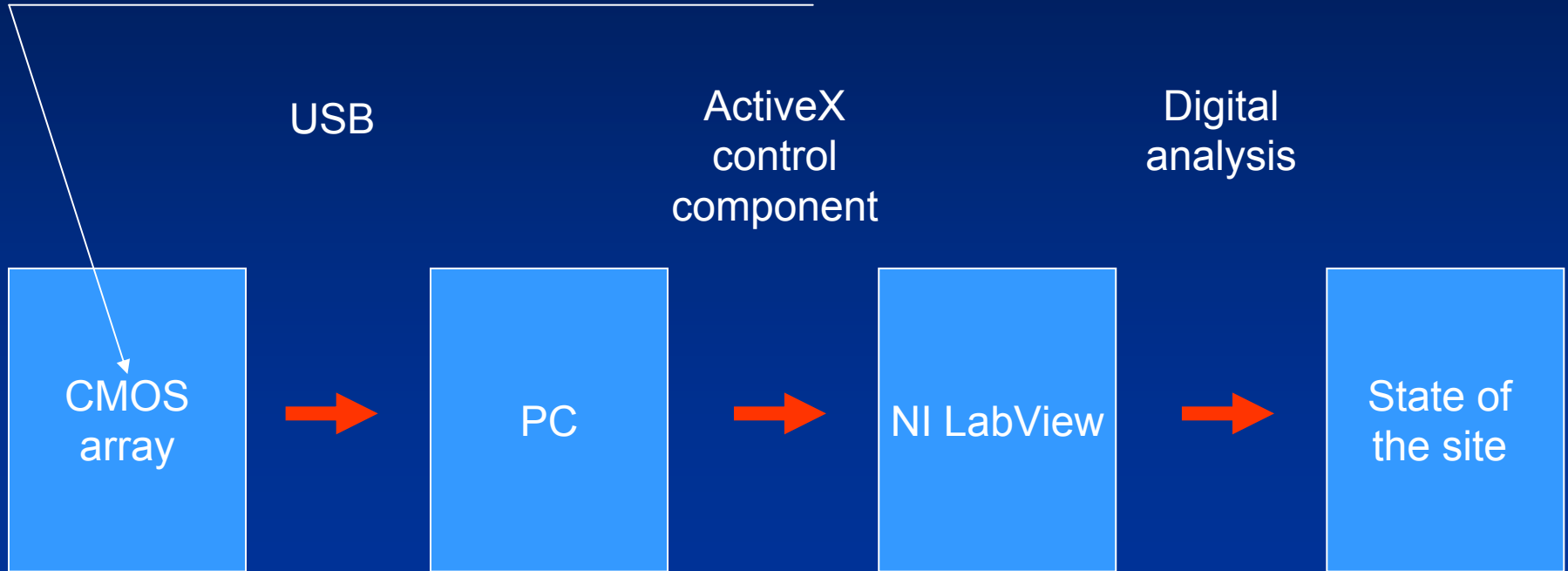
Detection module

~50 Euro

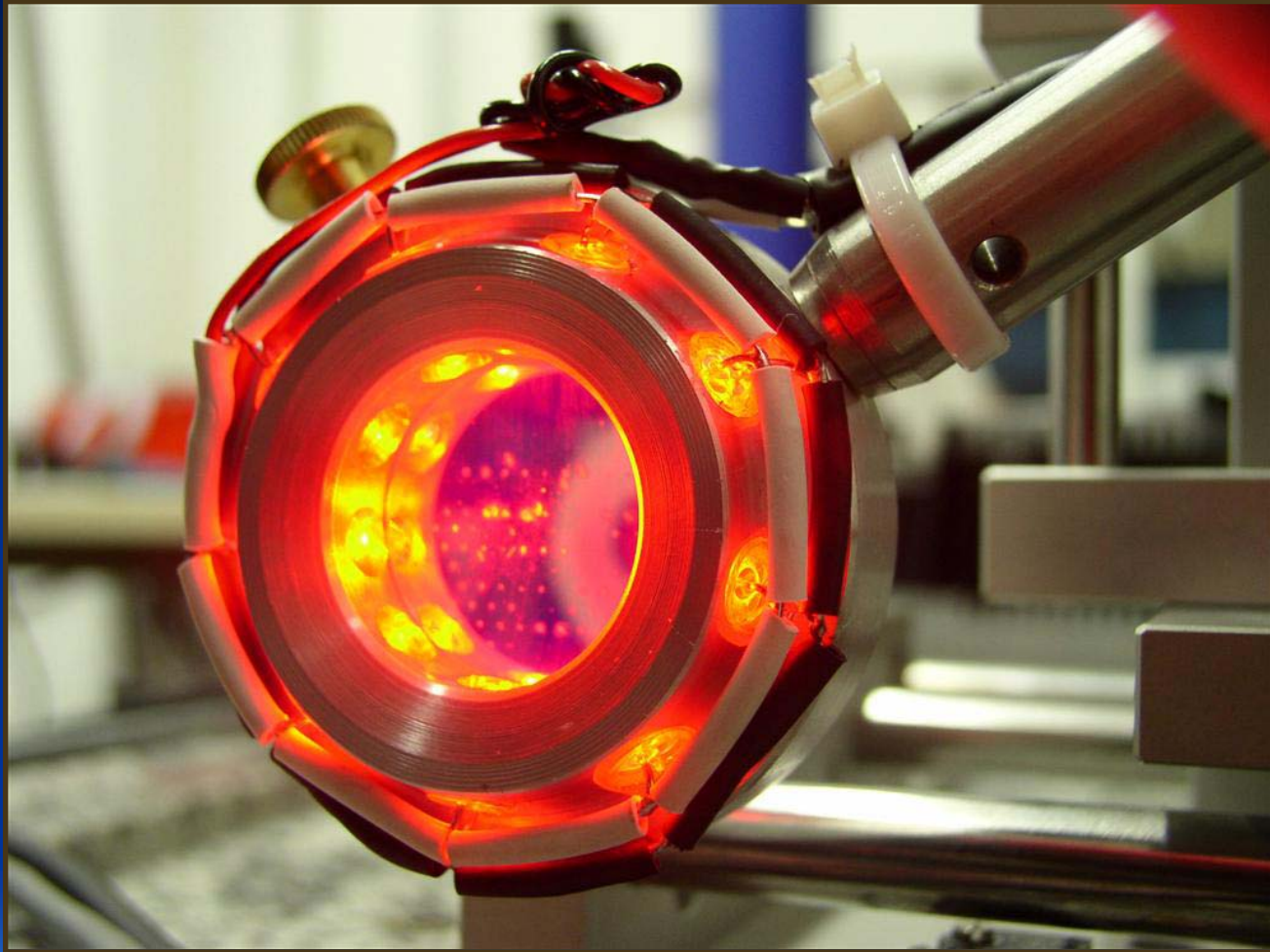


Communication interface

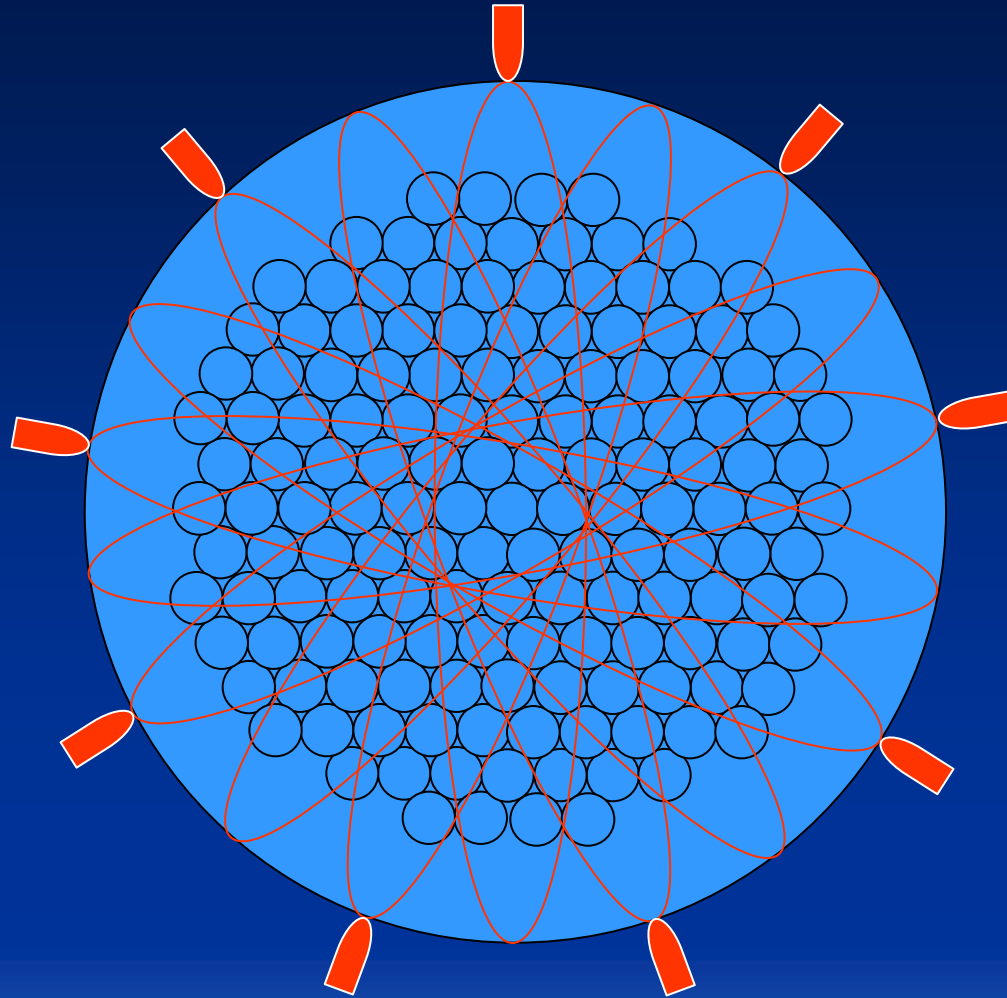
Complementary Metal Oxide Semiconductor



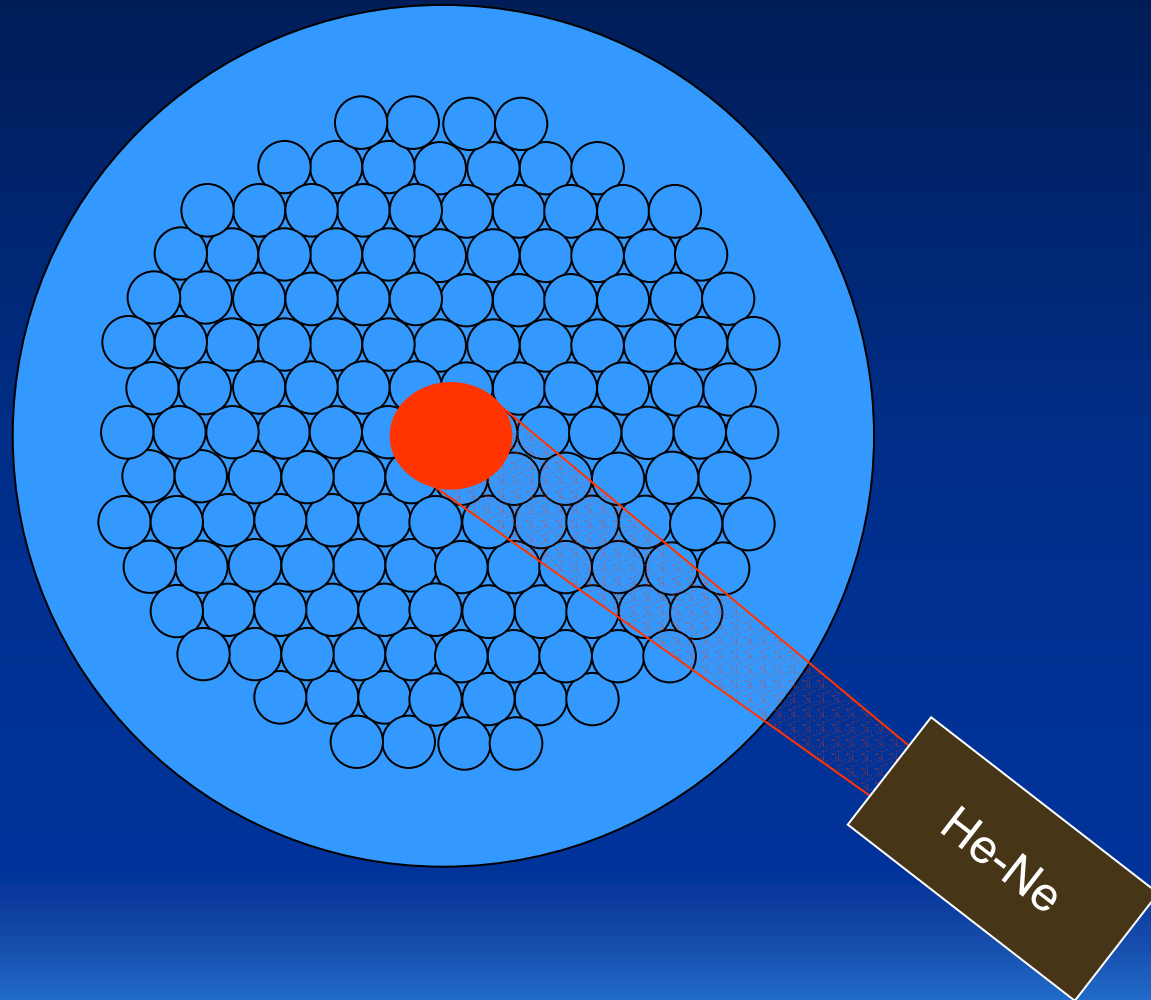
Sample holder



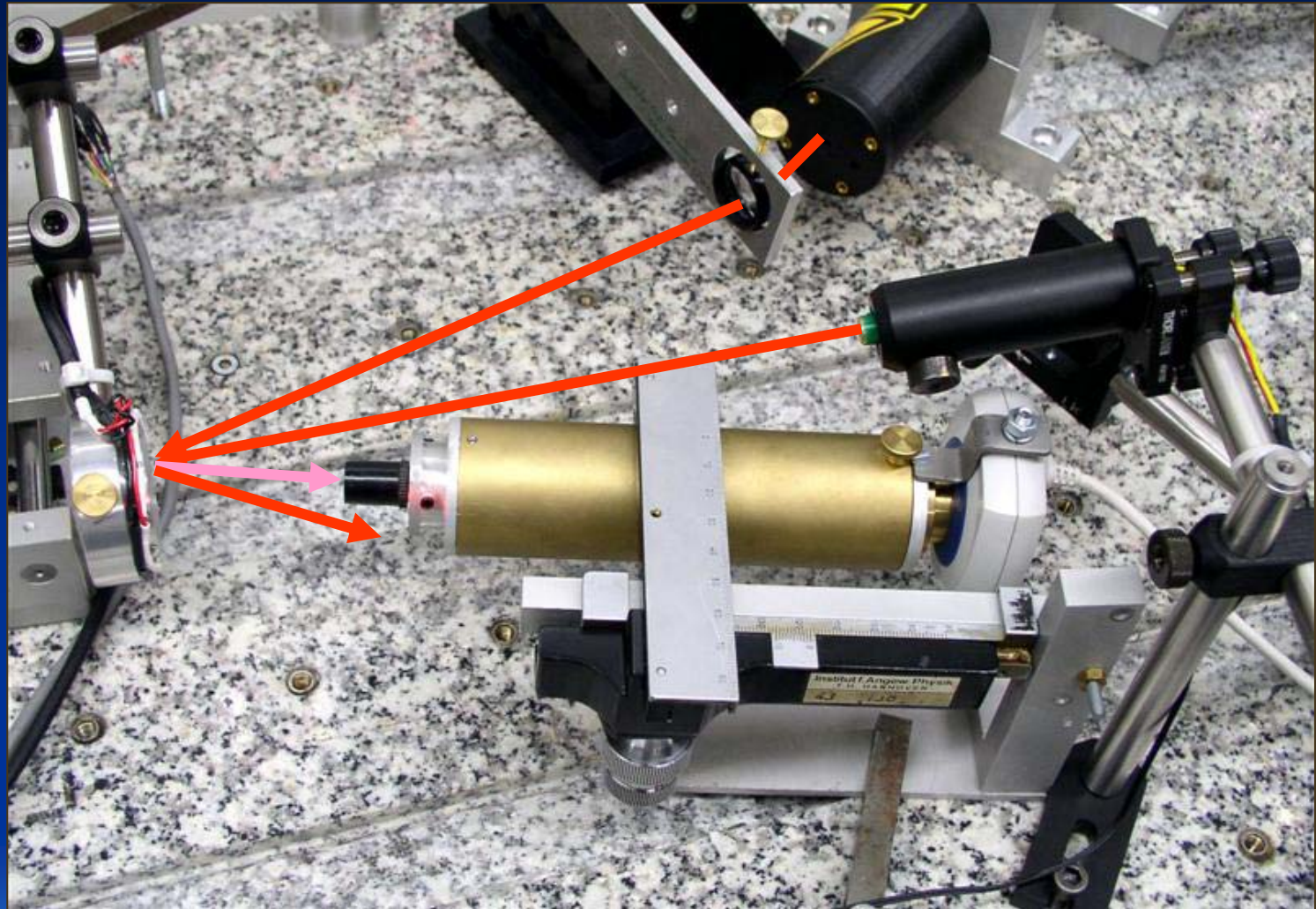
Diode lighted sample



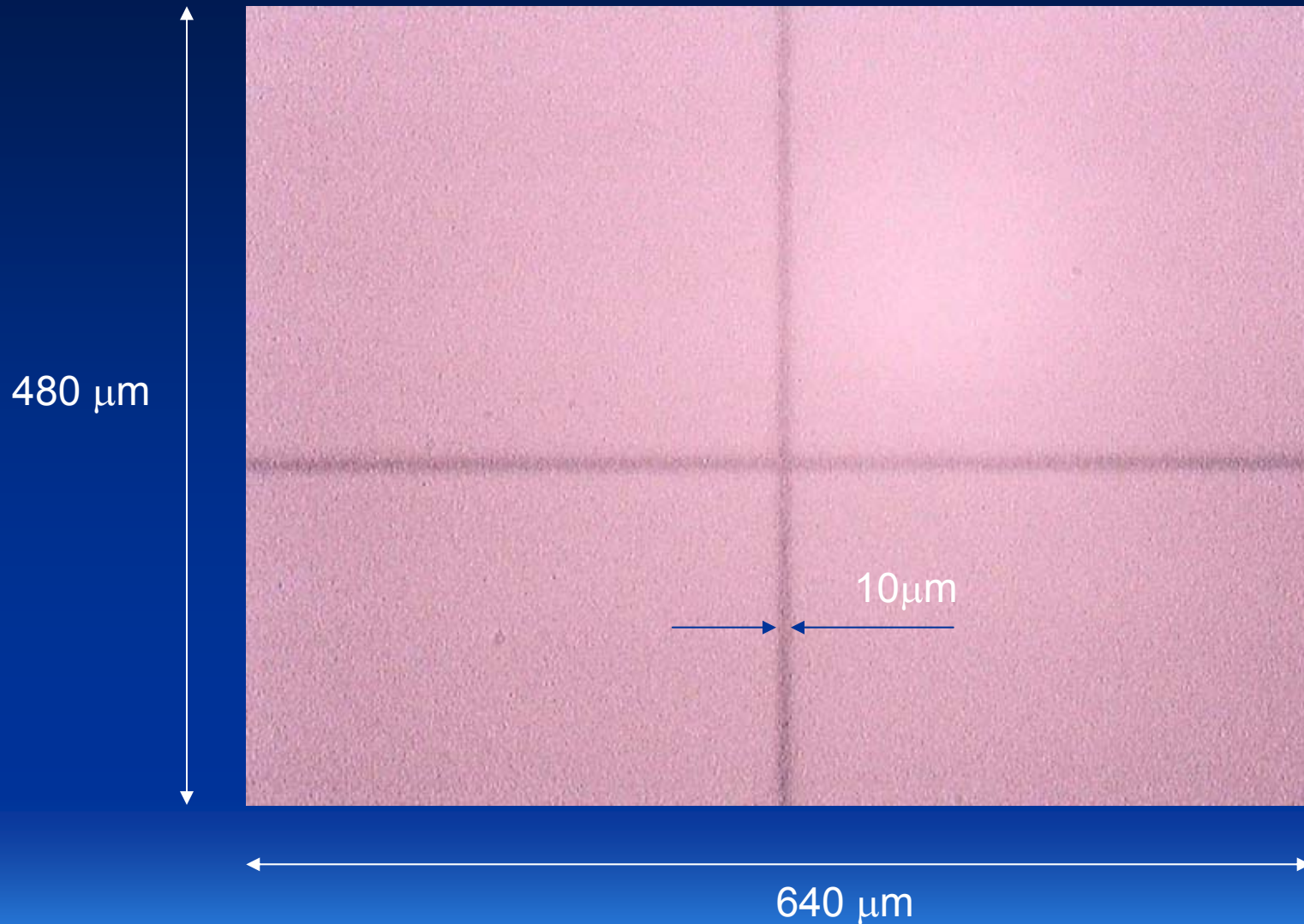
He-Ne lighted sample



Set-up in real life



Magnification

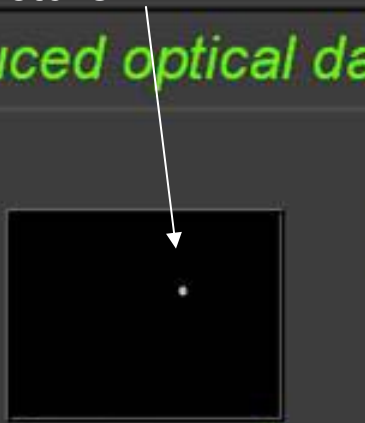




Reference picture



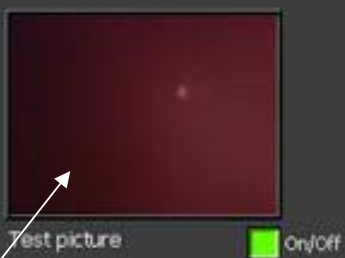
Difference picture



Damage indicator



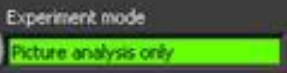
Laser induced optical damage detection



Test picture



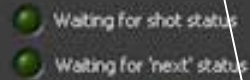
Experiment mode



System status

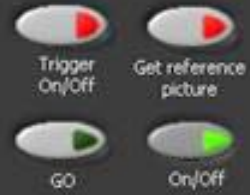
10
Actual number of pictures

Actual number of test picture



Analysis done

3855 Red Sum
3860 Green Sum
3800 Blue Sum



Analysis parameters

- Gain: 5
- Offset Y: 120
- Offset X: 160
- Total number of pictures: 100
- Pattern Color: RGB
- Threshold: 150
- Delay, ms: 1000

Analysis parameters

M
a
r
c
o

A
n
d
r
i
u
s

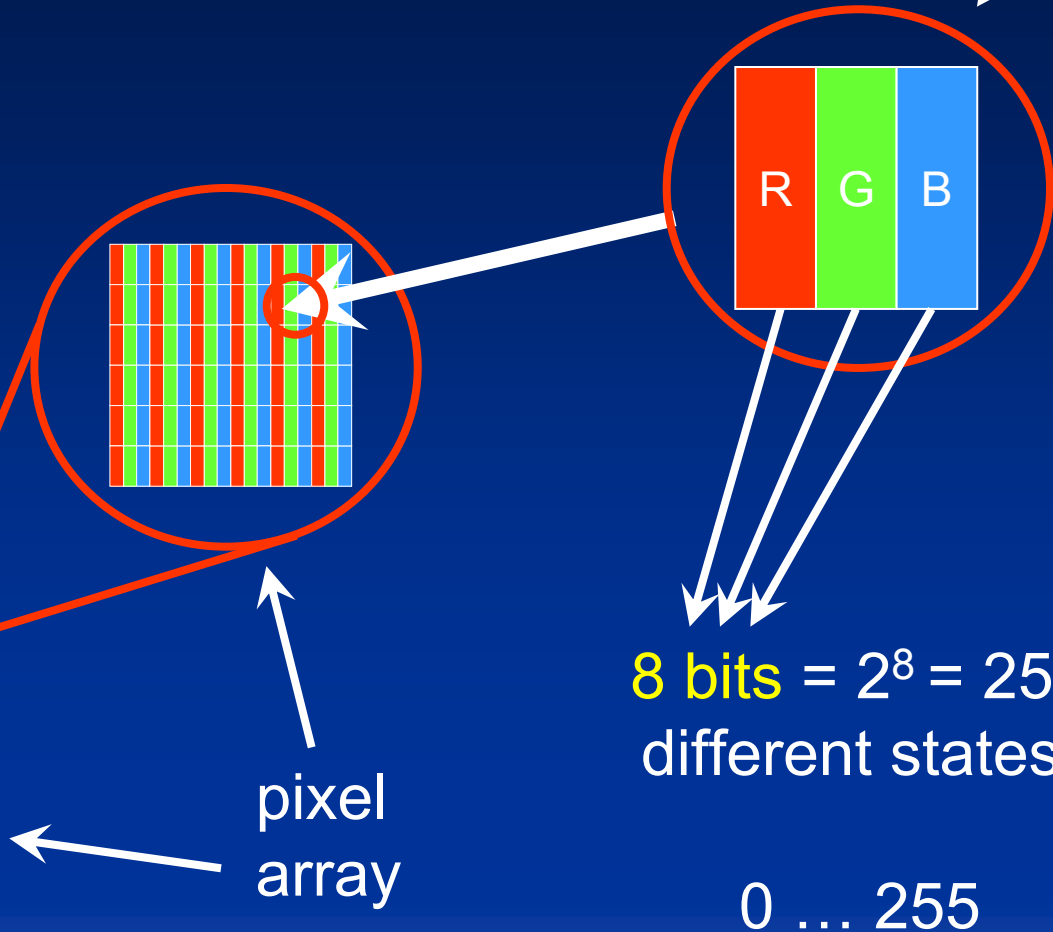
L
Z
H

2
0
0
3

Digital image structure

1 pixel

Digital photo:



Digital Signal Processing

$$\Sigma(\text{RGB})$$

Before shot:

1	1	1	1	1	1	0	0	0
1	1	1	1	1	1	1	0	0
2	2	1	1	1	1	1	0	0
2	2	1	1	1	1	1	0	0
1	1	1	1	1	1	0	0	0

Reference picture

After shot:

1	1	1	1	2	2	0	0	0
1	1	1	2	9	8	2	0	0
2	2	1	2	7	9	2	0	0
2	2	1	1	2	2	1	0	0
1	1	1	1	1	1	0	0	0

Test picture

“ _ ”

“ = ”

Difference:

0	0	0	0	1	1	0	0	0
0	0	0	1	8	7	1	0	0
0	0	0	1	6	8	1	0	0
0	0	0	0	1	1	0	0	0
0	0	0	0	0	0	0	0	0

Difference picture

Digital Signal Processing (1 on 1)

Before shot:



Reference picture

“ ”
—

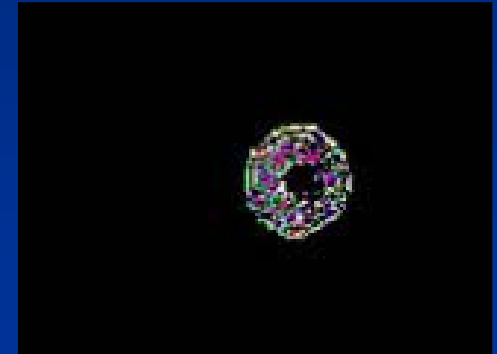
After shot:



Test picture

“ = ”
=

Difference:



Difference picture

Digital Signal Processing (1 on 1)

Before shot:



Reference picture

“ ”
—

After shot:



Test picture

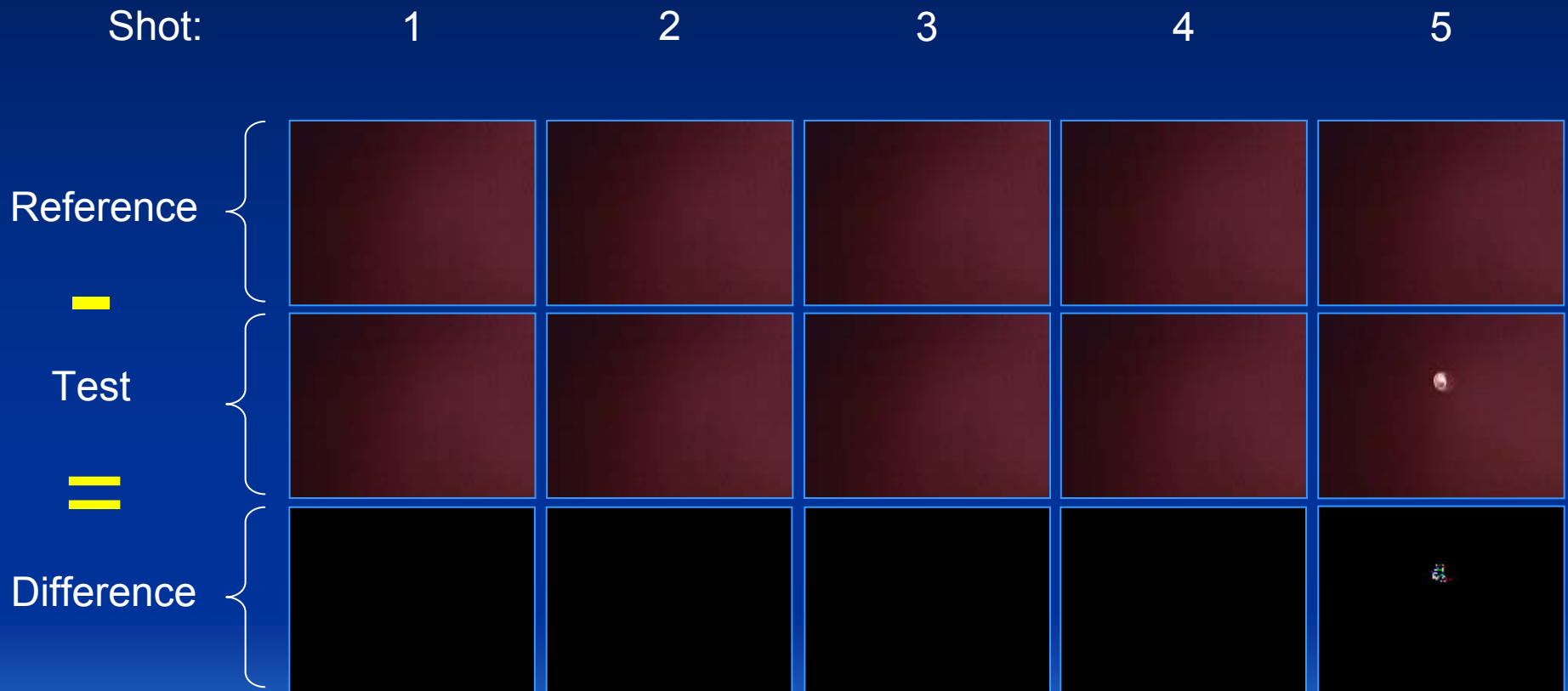
“ = ”
=

Difference:

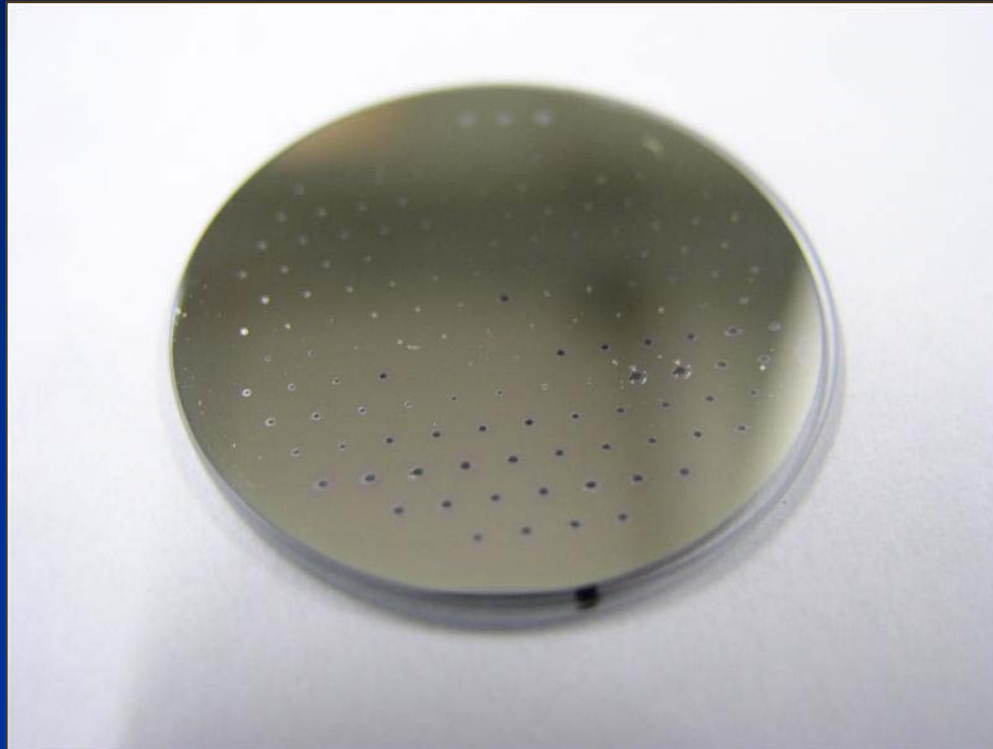


Difference picture

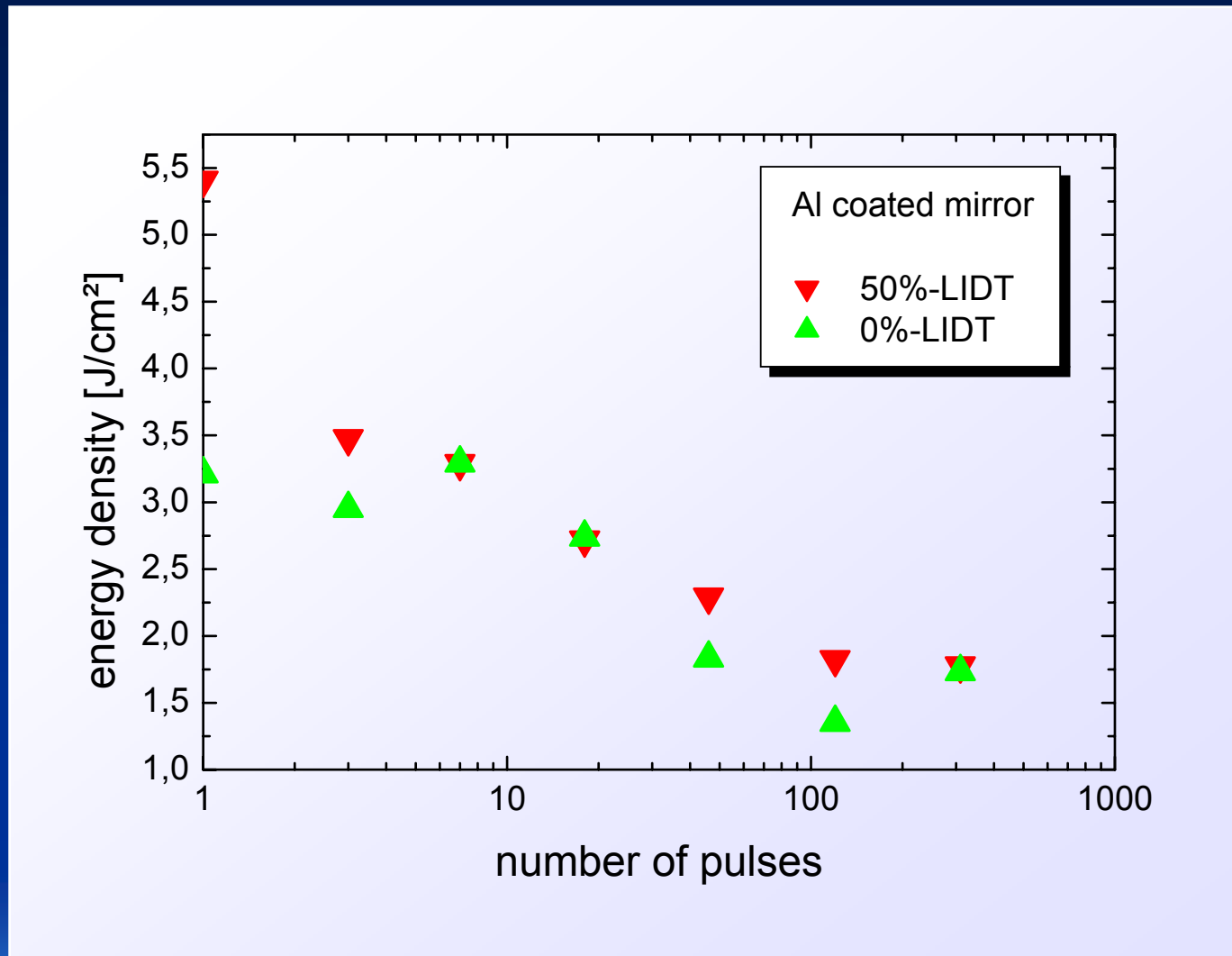
Digital Signal Processing (S on 1)



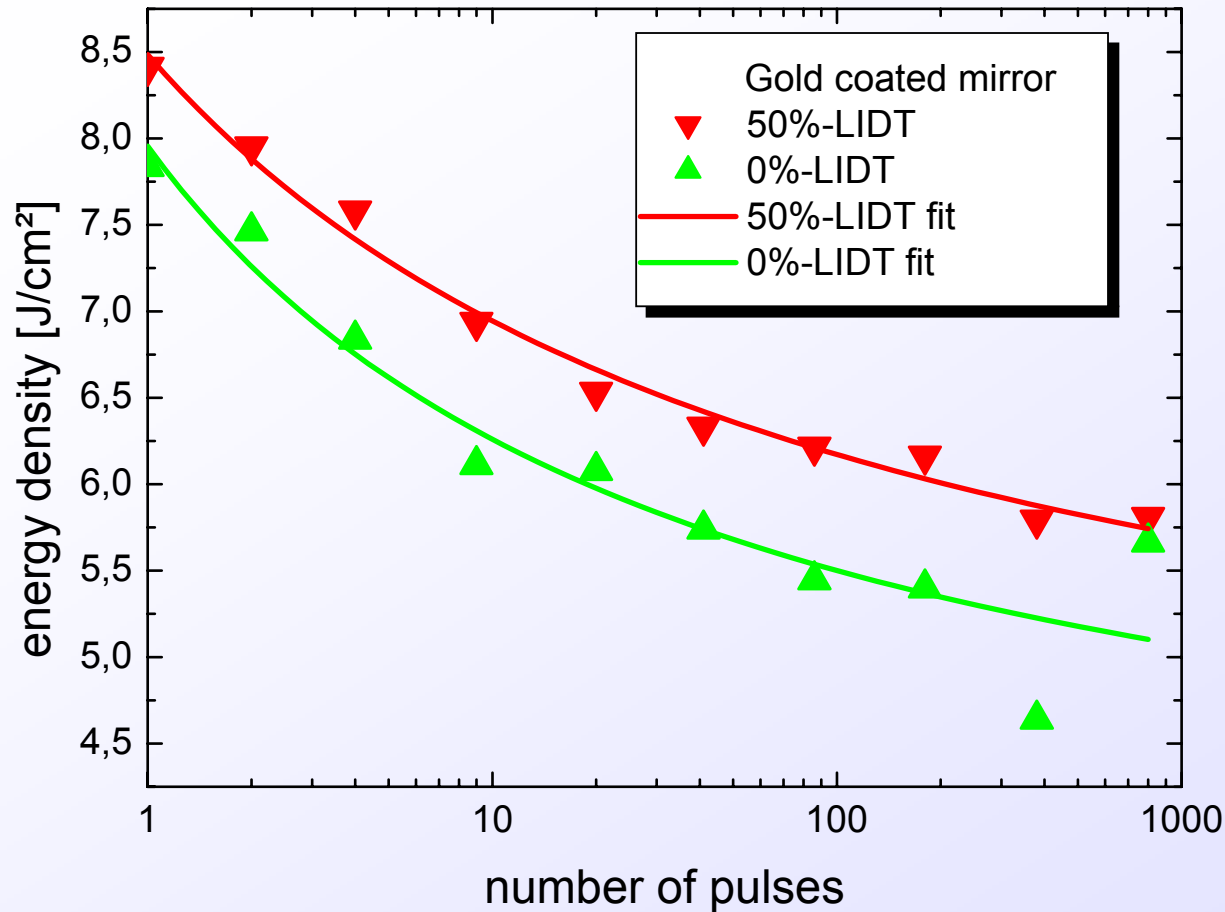
Results



Characteristic damage curve



Characteristic damage curve



Probe: SON11707030

LIDT 50% ▼ fit

$$\chi^2 = 0.01344$$

$$R^2 = 0.9876$$

$$\text{LIDT}_{\infty} = 3.83362 \pm 0.54062$$

$$\text{LIDT}_{10n1} = 8.48459 \pm 0.1051$$

$$\Delta = 2.02085 \pm 0.5179$$

LIDT 0% ▲ fit

$$\chi^2 = 0.11139$$

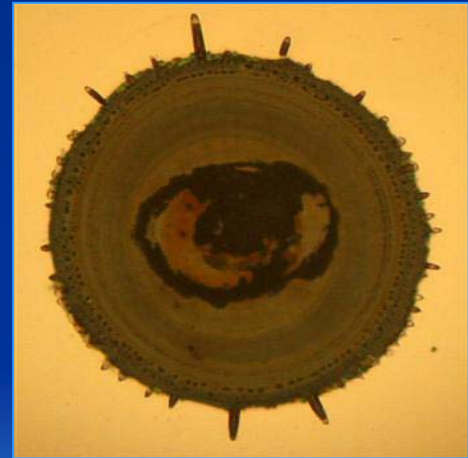
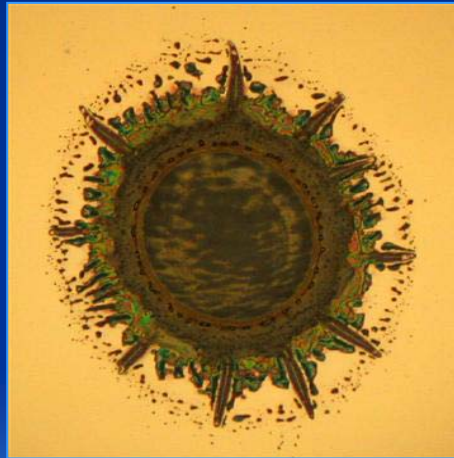
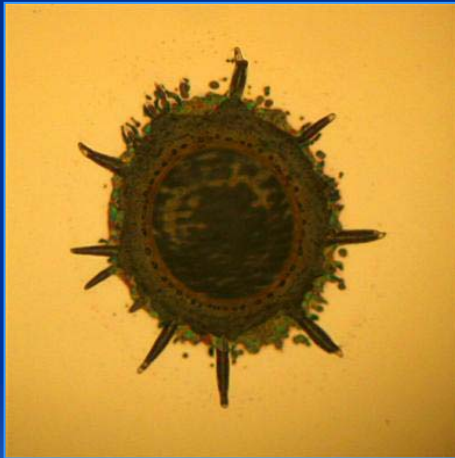
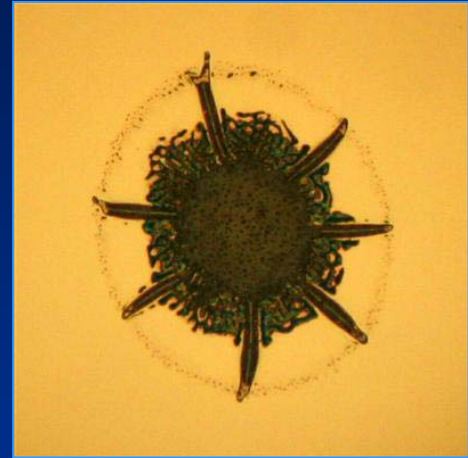
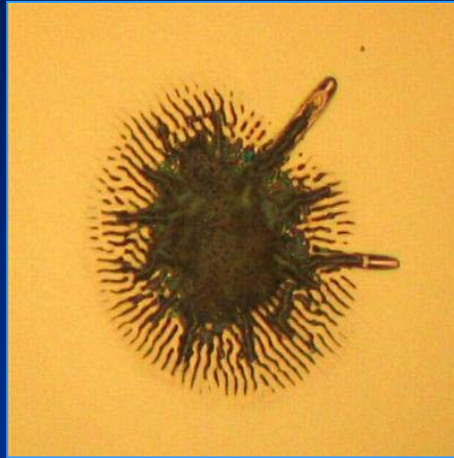
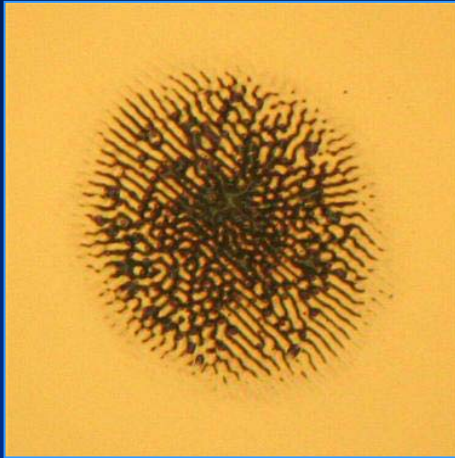
$$R^2 = 0.91125$$

$$\text{LIDT}_{\infty} = 3.50601 \pm 1.18916$$

$$\text{LIDT}_{10n1} = 7.95502 \pm 0.308$$

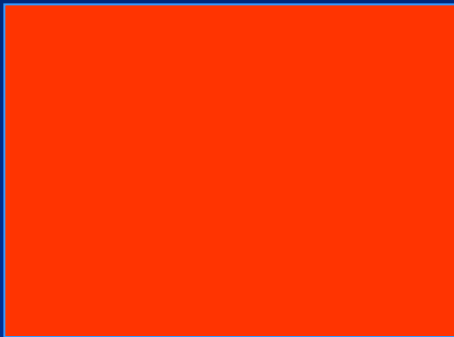
$$\Delta = 1.62508 \pm 1.06014$$

Typical damages (AI)



Little problem 1 ☺

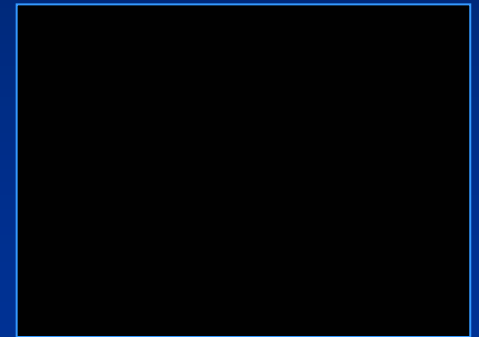
Saturation: too much light



“_”



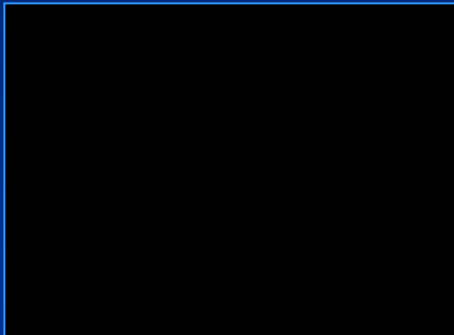
“=”



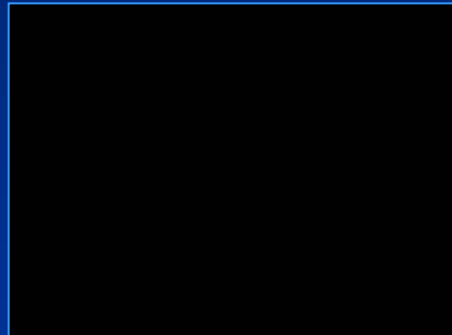
$$255 - 255 = 0$$

Little problem 2 ☺

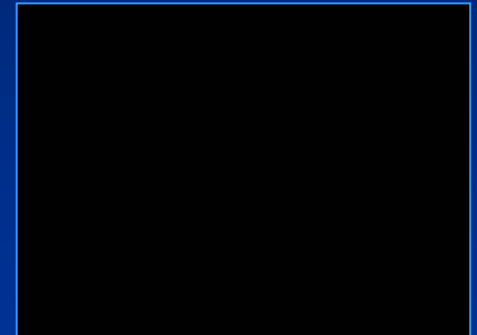
Not enough light



“ - ”



“ = ”



$$0 - 0 = 0$$

Little problem 3 ☺

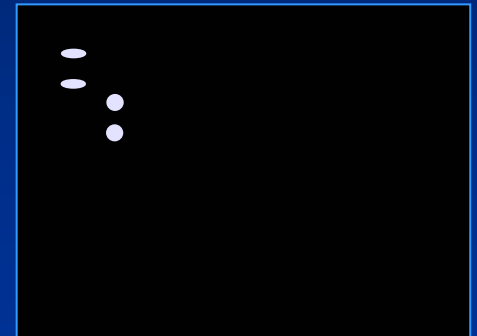
Impurities and vibrations



“ _ ”



“ = ”



$$10 - 10 \neq 10 + 10$$

Little problem 4 ☺

Problem of 100 Euro



Little problem 5 ☺

(Problem of ~1500 Euro)

Fast PC recommended:

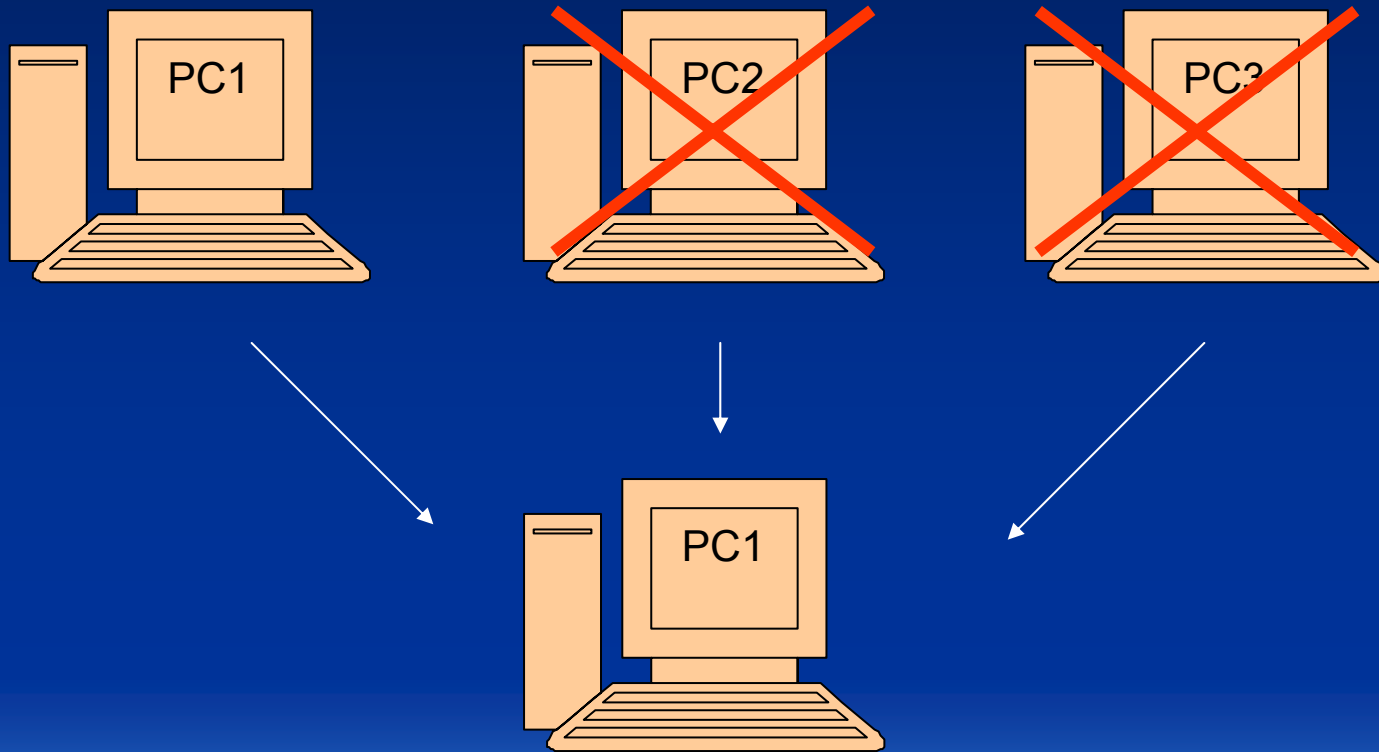
1. Intel Pentium4 (3 GHz) or higher
2. Faster Web Cam
3. Faster ActiveX control drivers

Partial solution of problem 5 ☺



Little problem 6 ☺

3 computer problem:



“+” & “-”

“+”

1. Real time detection “In situ” (in principle: inspection to)
2. Ability to check result after measurement
3. Analysis based on the Differences of the site

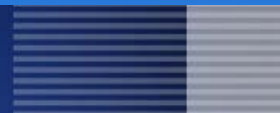
“-”

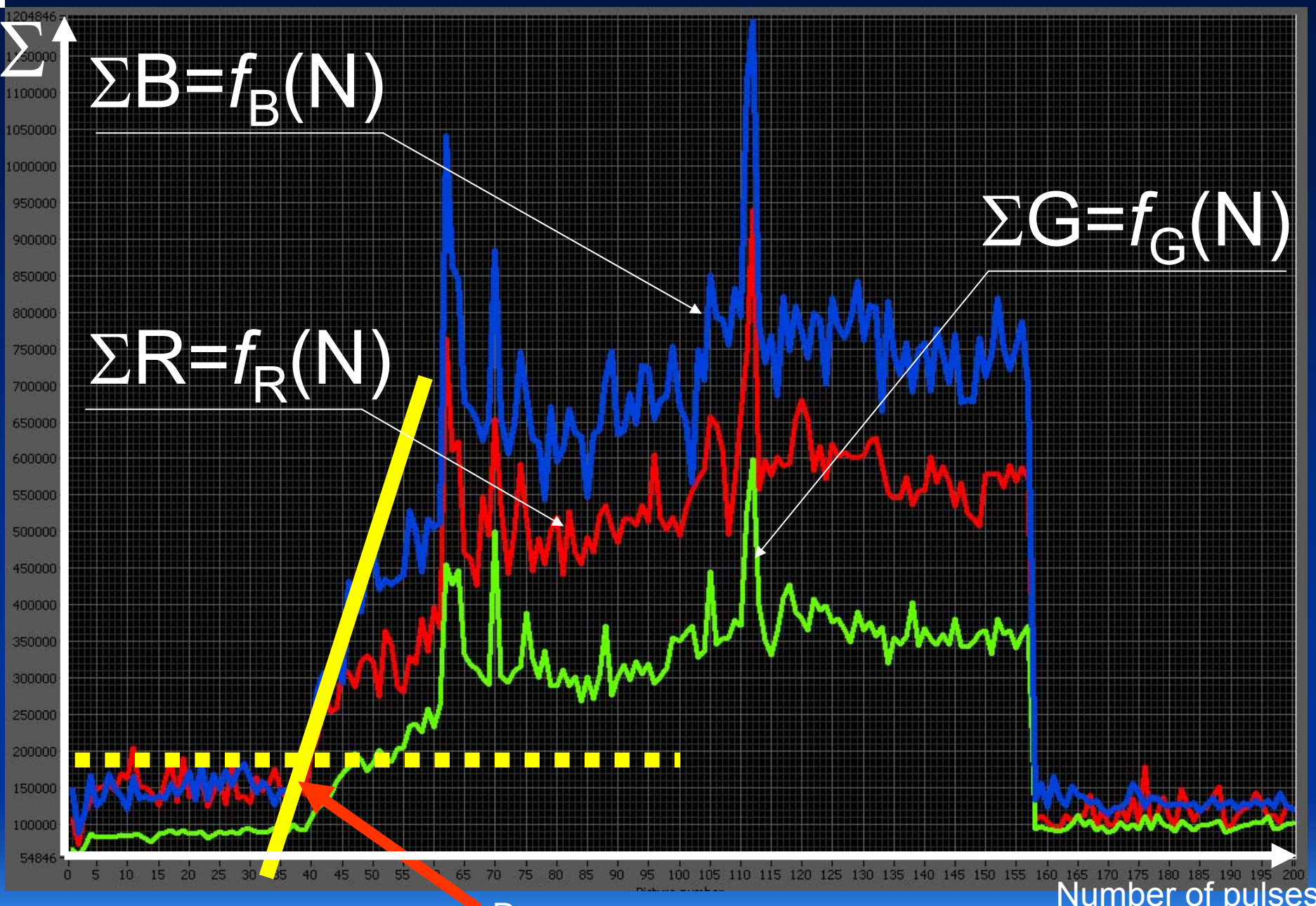
1. Relative low repetition rate of the analysis module
(up to 40 Hz)
 - Camera
 - Drivers
 - Computer
2. Vibration isolation
3. Resolution of the microscope system

Possible applications in future:

1. Real time damage “dynamics” observation
2. LIDT detection for high repetition mode

Movie





Conclusions

Experimental set-up for “1 on 1” and “S on 1” assembled

Microscopic video sensor based detection module was developed

The system tested:
(Measured LIDT for several mirrors)